

# GRUPPO RICICLA

Agricoltura, Ambiente, Biomasse ed Energie Rinnovabili



## Production of polyhydroxybutyrate (PHB) by bio-electro recycling of carbon dioxide

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Green  
& Circular  
Economy

6-9  
Novembre  
2018

Rimini Italy

22<sup>a</sup> Fiera Internazionale  
del recupero di materia ed energia  
e dello sviluppo sostenibile

IN CONTEMPORANEA CON  
KEY ENERGY



## ECOMONDO

**Sinergie tecnologiche e linee di sviluppo  
nel settore della bioeconomia in Italia  
Mercoledì 7 Novembre 2018**

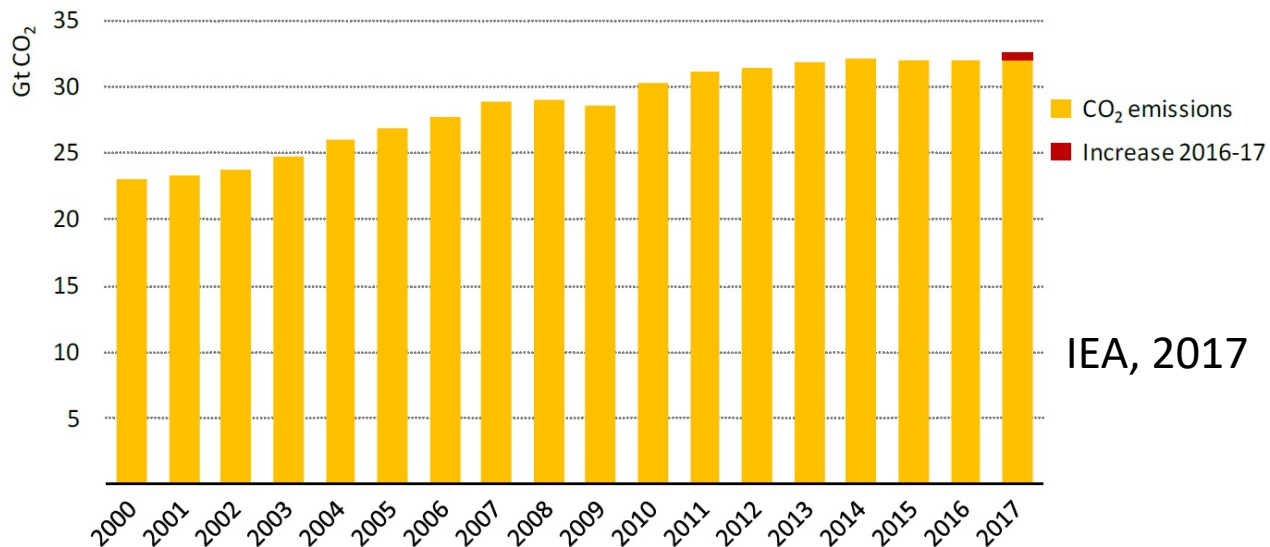
# Environmental crisis: CO<sub>2</sub> and GHG increase

Global energy-related CO<sub>2</sub> emissions, 2000-2017



Source: Google images

Fossil fuel combustion  
(77% of the total emission)

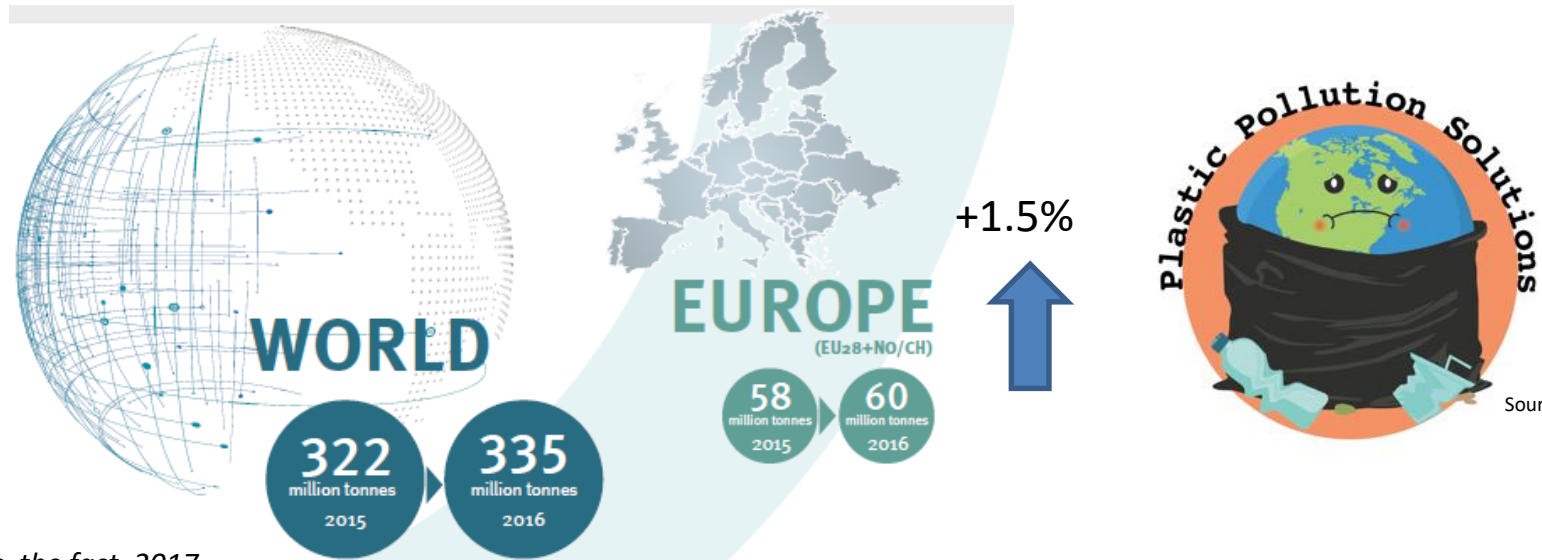


CO<sub>2</sub> emissions grew by **1.4%** in 2017 → historic total 32.5 Gt 2017



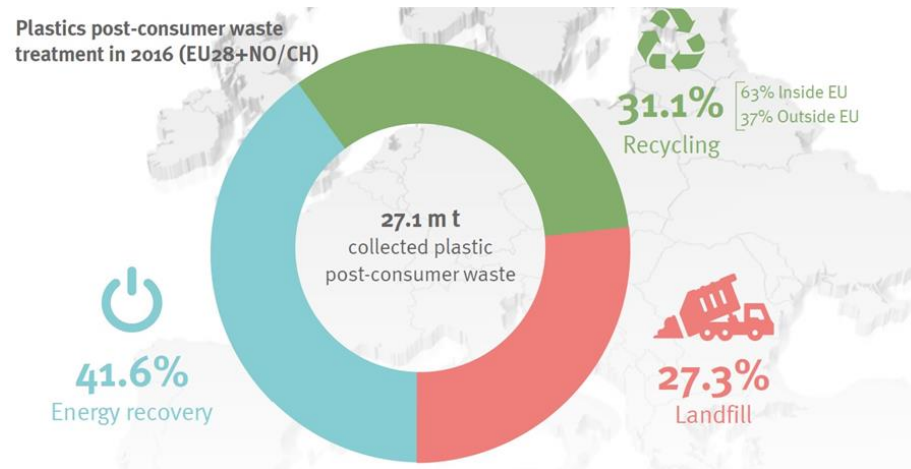
170 millions of additional cars

# Environmental crisis: plastic production



Source: Google images

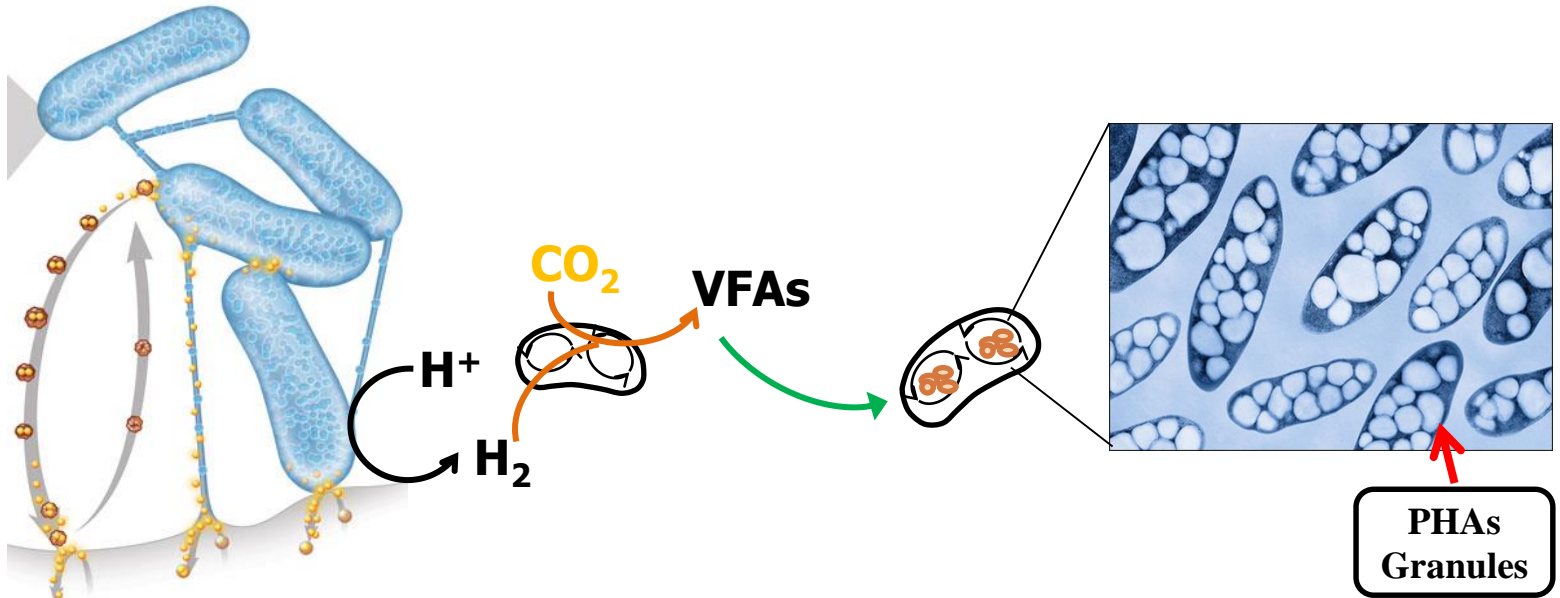
Plastics, the fact, 2017



Plastics, the fact, 2017

## Possible solution:

culturing microorganism able to fix atmospheric CO<sub>2</sub> along with the microbial production of degradable biopolymers polyhydroxyalcanoates (PHAs)



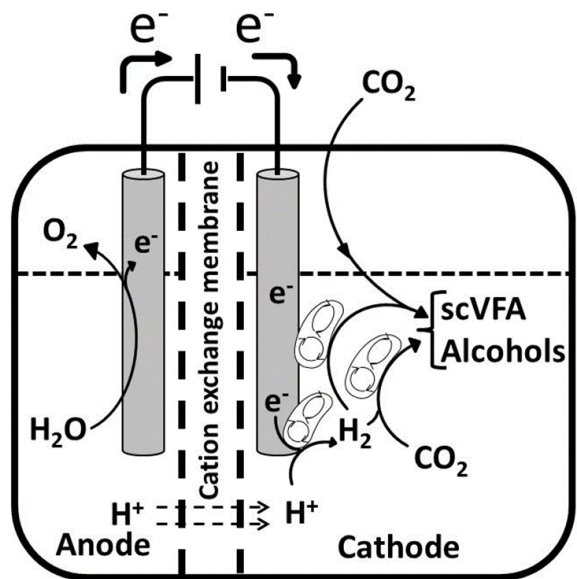
Source: [www.microbiologiaitalia.it](http://www.microbiologiaitalia.it)

**Biological CO<sub>2</sub> fixation  
for biosynthesis by MES  
(Carboxydrotrophic mixed cultures)**

**Biological VFAs conversion into  
P(3HB) by PHAs storing bacteria  
(MMC wwtp)**

# Microbial electrosynthesis:

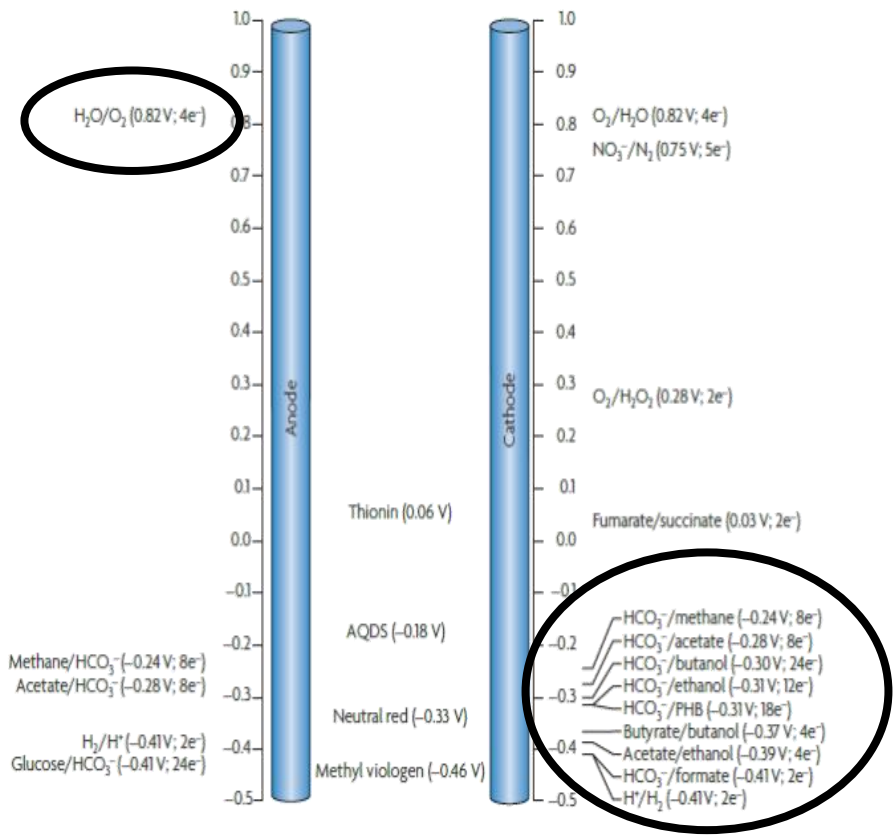
Electricity-driven reduction of CO<sub>2</sub> using microorganisms as electrocatalyst



E<sub>cell</sub> < 0  
 ΔG > 0  
 Non spontaneous

Energy required

Rabaey and Rozendal, 2010. *Nature Rev Microbiol*

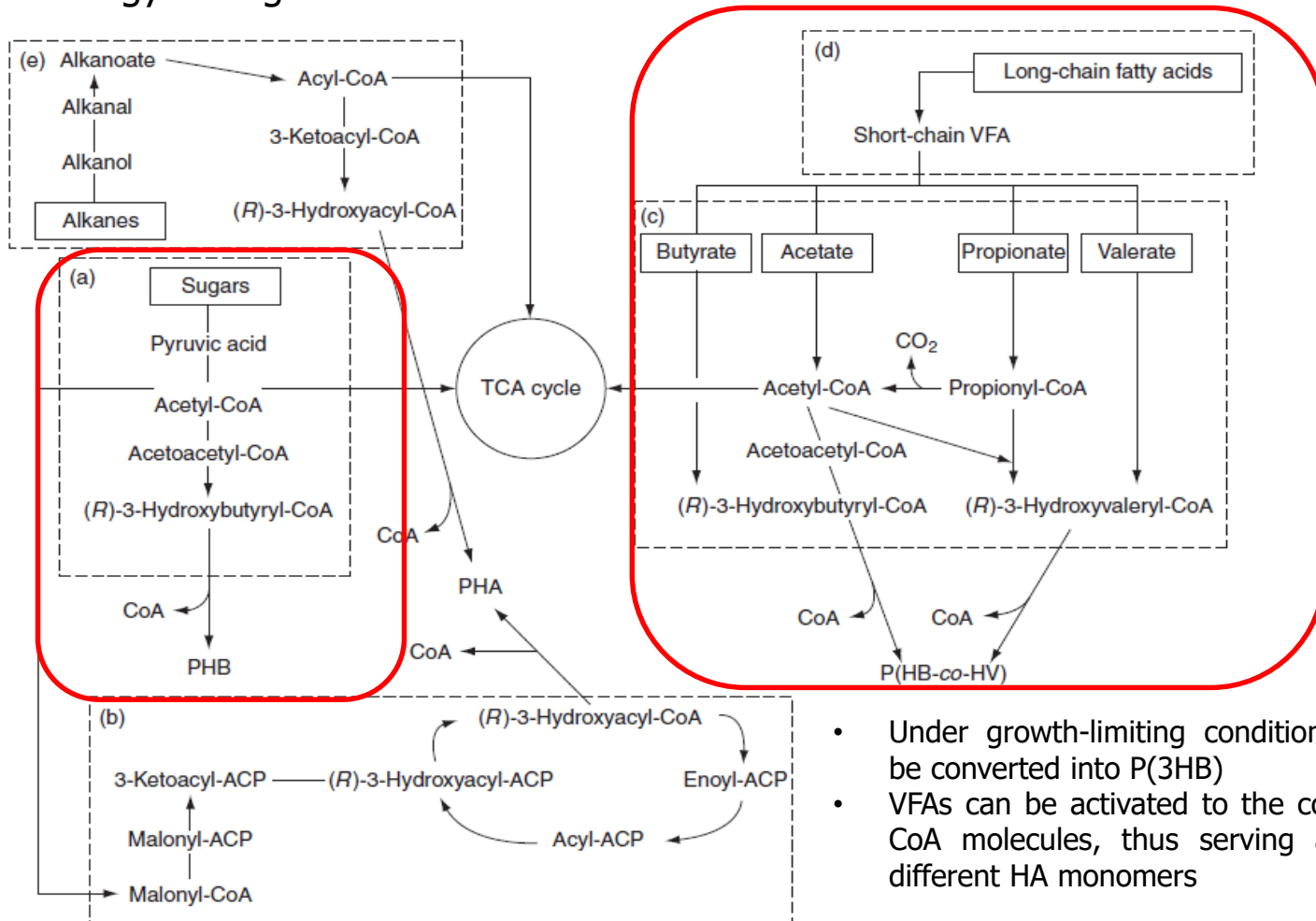


- Unlimited **reducing power**
- **Mitigation** and **valorisation of CO<sub>2</sub>**
- Low **land usage**

# Polyhydroxyalkanoates (PHAs)

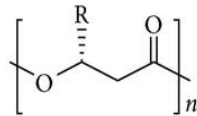
- Bio-based and biodegradable polyesters
- Synthesized by bacterial cells as carbon and energy storage

Reis et al., 2011. *Comprehensive biotechnology*



- Under growth-limiting conditions acetyl-CoA can be converted into P(3HB)
- VFAs can be activated to the corresponding acyl-CoA molecules, thus serving as precursors for different HA monomers

# Polyhydroxyalkanoates (PHAs)



Poly(3-hydroxyalkanoates) [PHA]

R group

—CH <sub>3</sub>	Poly(3-hydroxyalkanoates)	PHA
—CH <sub>2</sub> -CH <sub>3</sub>	Poly(3-hydroxyvalerate)	PHV
—(CH <sub>2</sub> ) <sub>2</sub> —CH <sub>3</sub>	Poly(3-hydroxyhexanoate)	PHHex
—(CH <sub>2</sub> ) <sub>4</sub> —CH <sub>3</sub>	Poly(3-hydroxyoctanoate)	PHO
—(CH <sub>2</sub> ) <sub>6</sub> —CH <sub>3</sub>	Poly(3-hydroxydecanoate)	PHD
—CH <sub>2</sub> —	Poly(3-hydroxy-5-phenylvalerate)	PHPV

	PHB	PHBHV <sub>20%</sub>	PP
<b>Density (g/cm<sup>3</sup>)</b>	-	1.25	0.9
<b>Glass transition T [°C]</b>	+15	-1	-10
<b>Melting T[°C]</b>	175	145	176
<b>Crystallinity [%]</b>	80	42	70
<b>Tensile strength [MPa]</b>	40	30	38
<b>Elongation at break [%]</b>	8	50	40
<b>Flexural strength [GPa]</b>	3,5	1	-
<b>Resistance to acids</b>	1	1	4
<b>Resistance to alkalis</b>	1	1	4
<b>Resistance to alcohols</b>	2	2	4
<b>Resistance to oil and fats</b>	3	3	2/3
<b>Resistance to UV</b>	2	2	1

## Properties

- Thermoplastic polymers (145-175 °C)
- Water resistant
- Low oxygen permeability

## Applications

- Packaging and items
- Medical devices and drugs delivery carriers
- Environmental applications

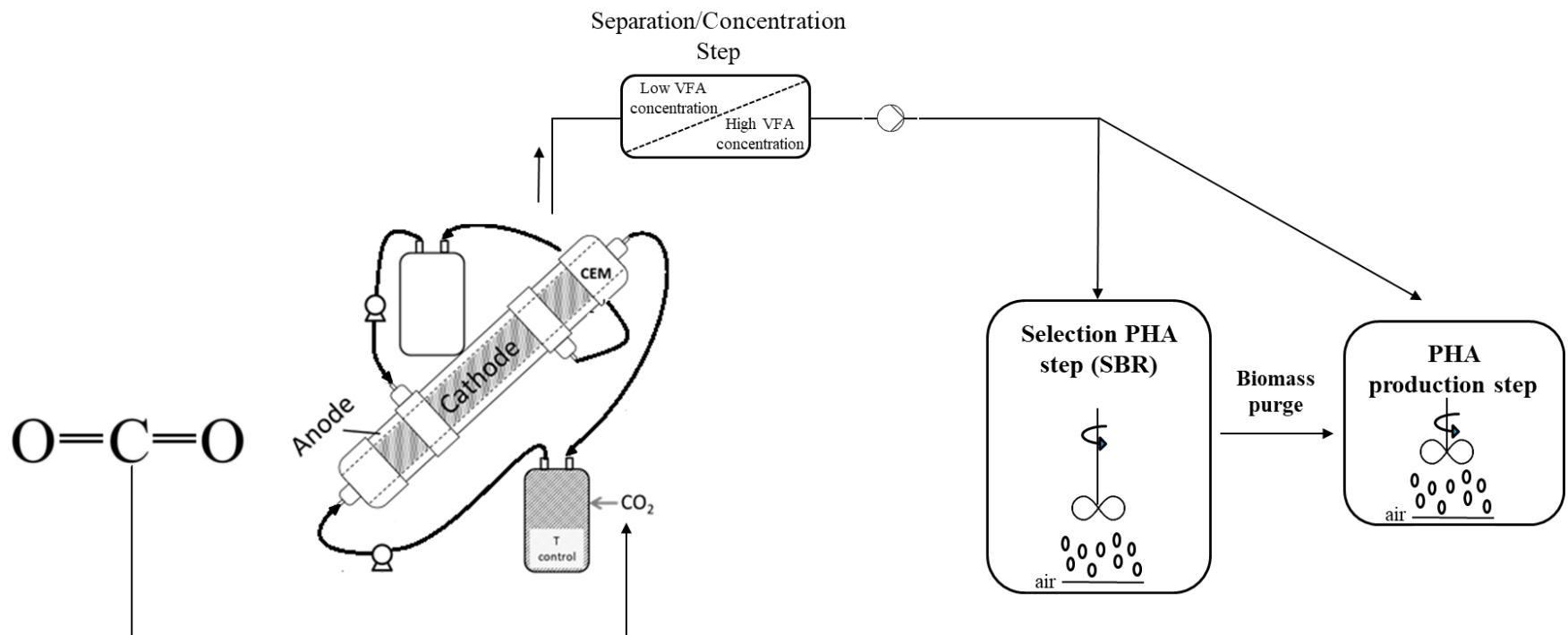
Chemical and UV resistance: 1= low, 2= medium, 3= good, 4= very good;  
 PHB= polyhydroxybutyrate; PHBHV= polyhydroxybutyrate-co-valerate; PP= polypropylene

Valera, 2001 *Chimica & Industria*



# Aims

- Coupling MES VFAs to PHAs production
- Stable PHA polymer production
- Evaluate CO<sub>2</sub> conversion efficiency and C balance



Pepè Sciarria et al., 2018. *Green Chem.* 20, 4058-4066

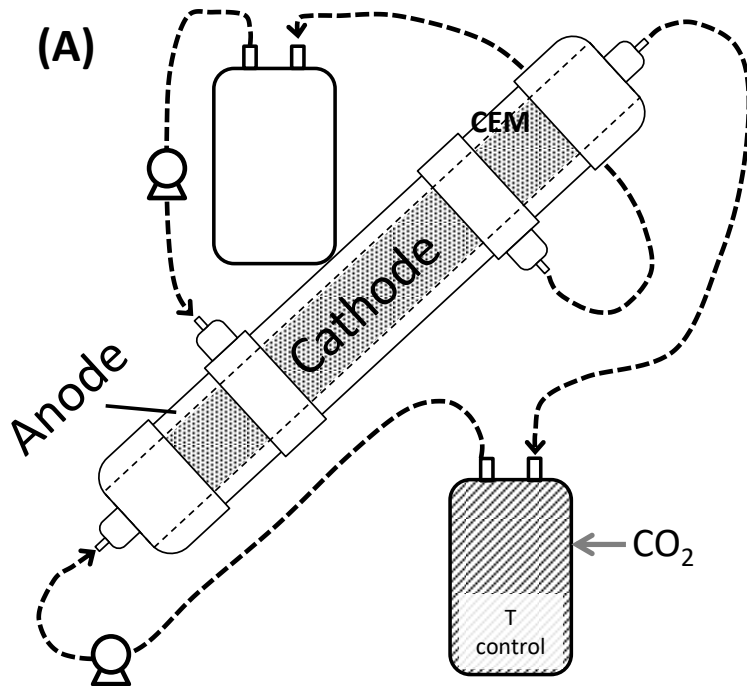


## Setup and operation

# MES: BES reactor and operation

Inoculum sources: Syngas fermentor  
Cathode potential:  $-0,8 \text{ V vs SHE}$   
Batch operation

Batlle-Vilanova et al. 2017, *Bioelectrochemistry*



anode & cathode  
connected to buffer tanks  
(recirculation  $5.8 \text{ L h}^{-1}$ )

Cathode  $V=1.30 \text{ L}$   
Anode  $V= 1.49 \text{ L}$   
 $T=38 \pm 1 \text{ }^\circ\text{C}$ .

# MES: membrane extraction

## Selective separation of Butyrate

Impregnated Hollow fibre membrane:  
3M-S6/2 (Membrana, DE)  
 $\varnothing_{in} = 180 \mu\text{m}$ ;  $\varnothing_{ext} = 980 \mu\text{m}$   
Porous:  $0,2 \mu\text{m}$

Impregnated with:  
dodecane/dodecanol (6%, v/v)

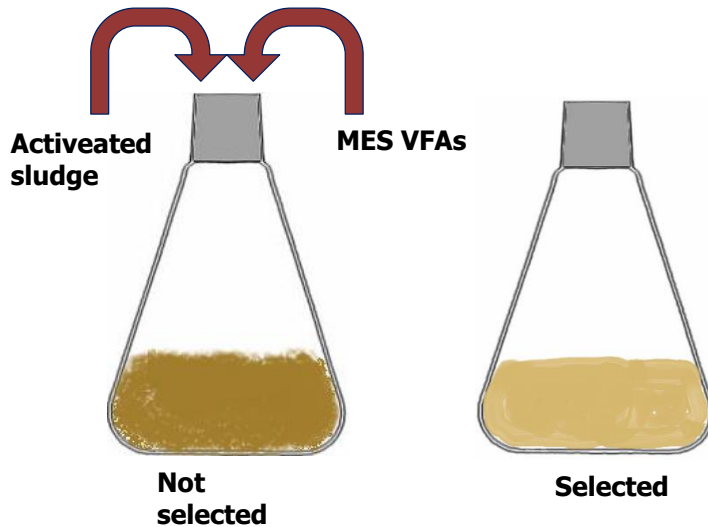
Extracting phase: NaOH, 0.1M



Batlle-Vilanova et al. 2017, *Bioelectrochemistry*

# PHA: MMC selection process

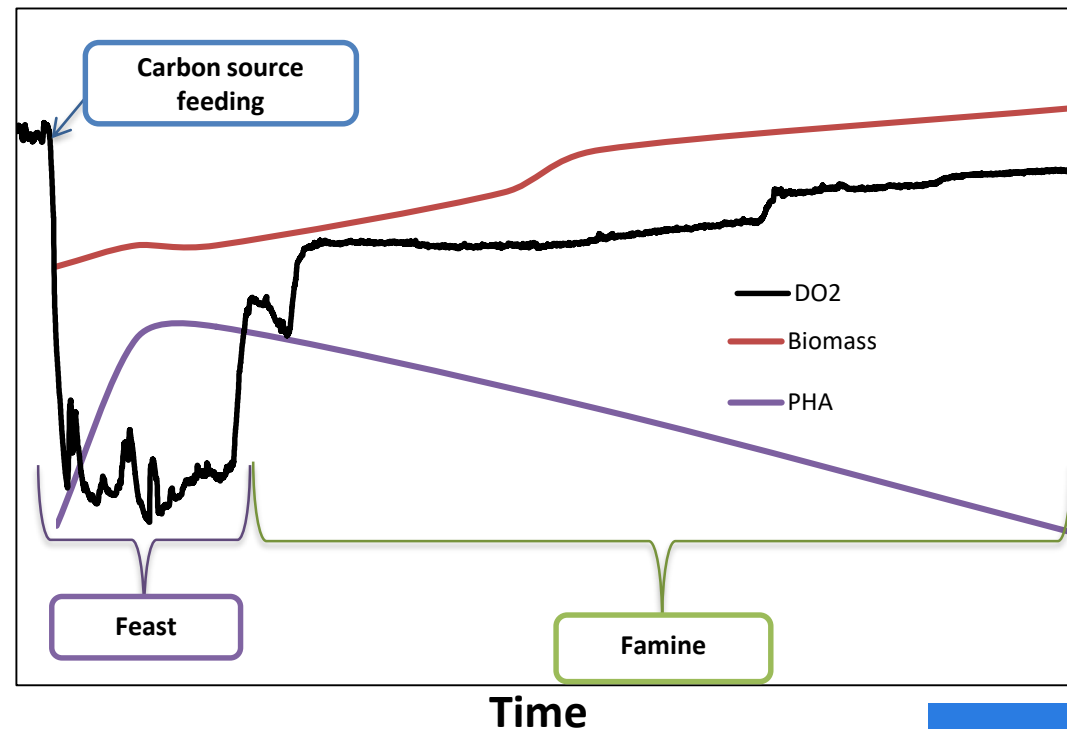
## Select PHA storing bacteria from a mixed microbial culture (WWTP)



Method: aerobic dynamic feeding  
(feast famine alternation) controlled  
by Dissolved Oxygen (DO)

*Duque et al., 2013*

$F/F < 0.3$

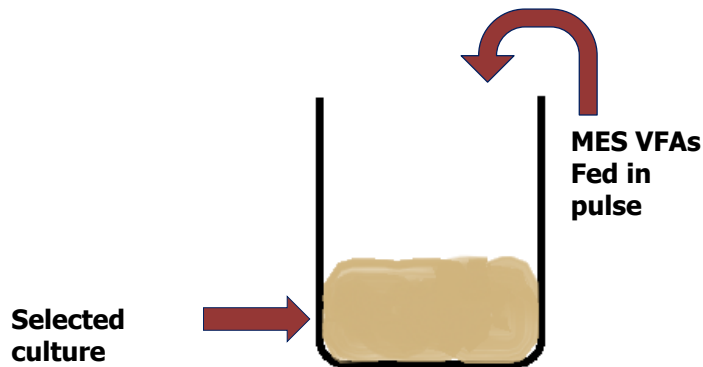


### Operating conditions

- Cycle length 12 h
- HRT 1day
- C:N:P 100:10:1
- 25 °C
- pH 8
- Mechanical stirring
- Aeration

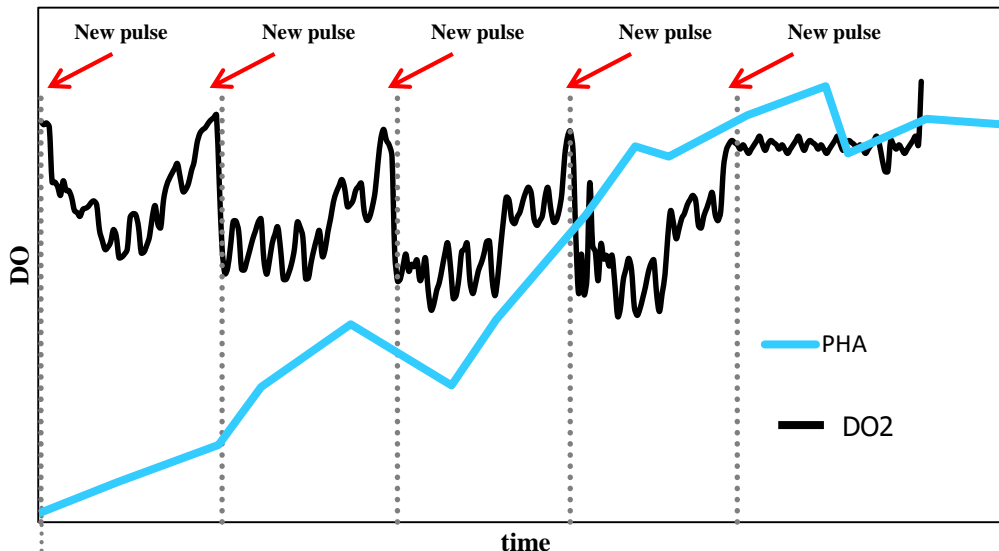
# PHA: Accumulation process

Evaluate the maximum PHA storing capacity of the selected culture



**Method: pulse wise feeding controlled by Dissolved Oxygen (DO)**

*Duque et al., 2013*



- **Operating conditions**

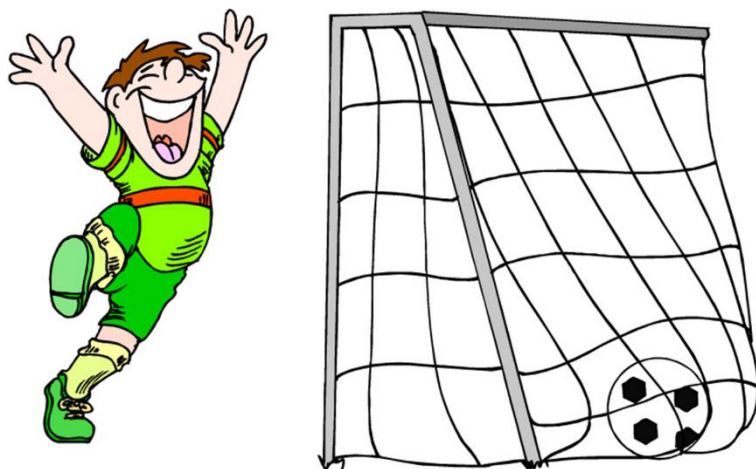
- 25 °C
- No Nitrogen source
- Mechanical stirring
- Aeration



**Selected culture**

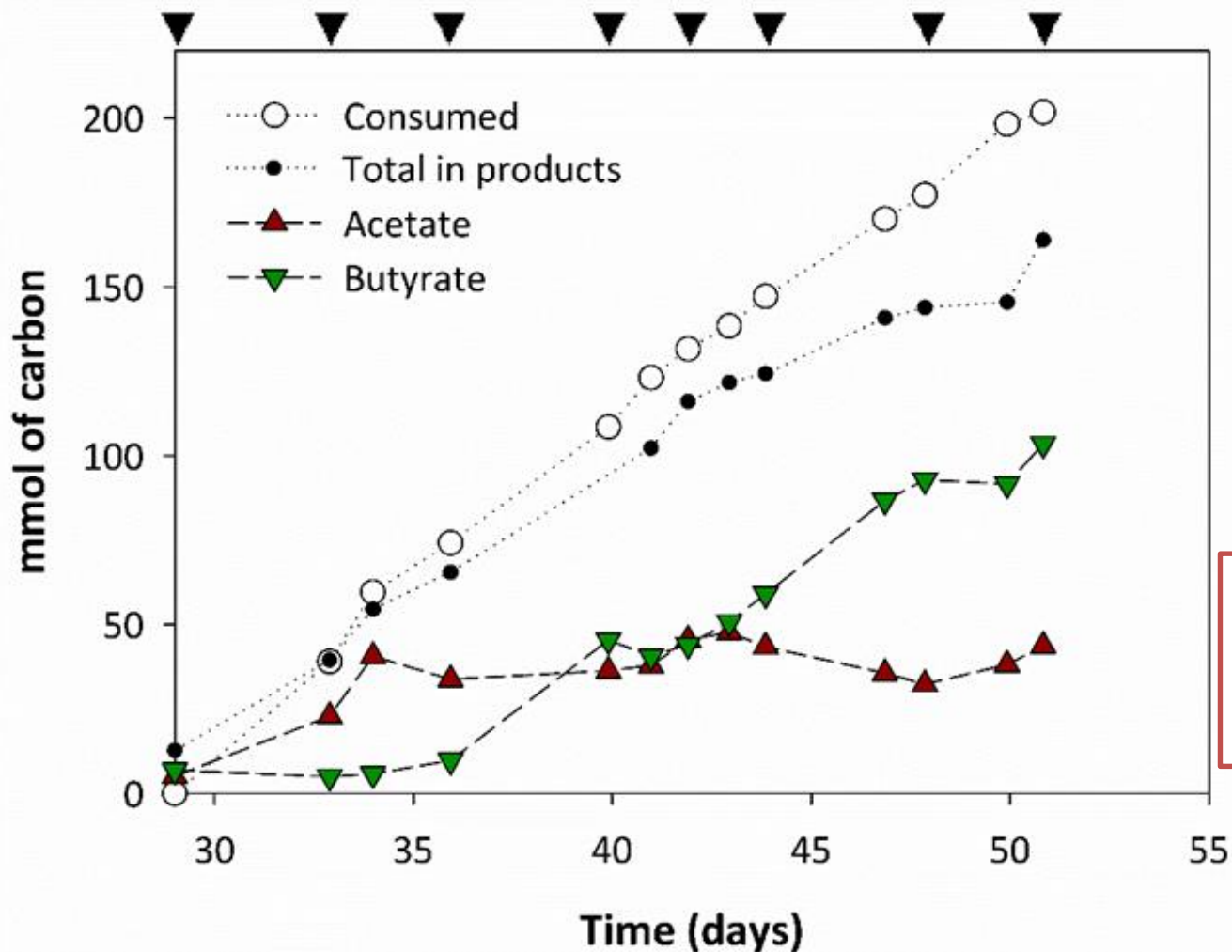


**Accumulation**



# Results

# MES: Butyrate and Acetate production



103 mmol  $C_{\text{Butyrate}}$

39.5 mmol  $C_{\text{Acetate}}$

73% on  $C_{\text{cons}}$   
51% on  $C_{\text{in}}$

After membrane separation  
400 mmol C L<sup>-1</sup>  
But:Ac → 16:4

# PHA: selection process results

$$F/F < 0.14$$

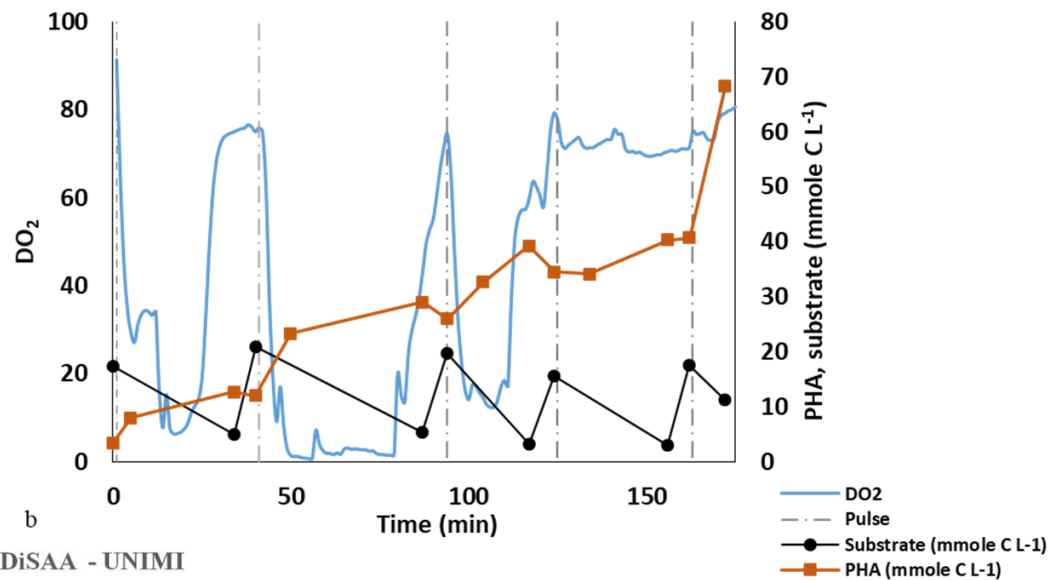
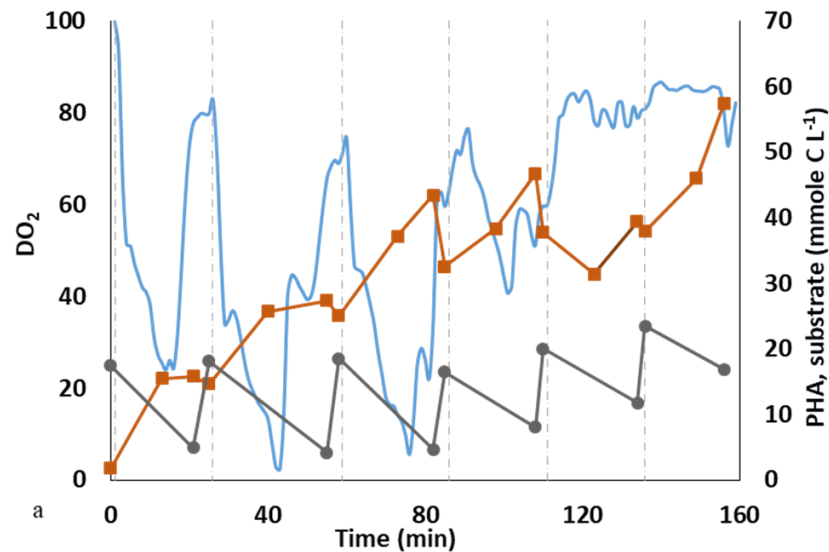
Substrate	PHA content <sup>a</sup> (g PHA 100 g <sup>-1</sup> VSS)	Polymer composition ( $\Delta\text{HB}/\Delta\text{HV}$ ) (% w/w)	PHA Yield <sup>a</sup> (mmole C <sub>PHA</sub> mmole <sup>-1</sup> C <sub>cons.</sub> )	Growth Yield <sup>b</sup> (mmole C <sub>X</sub> mmole <sup>-1</sup> C <sub>cons.</sub> )	References
Acetate +Butyrate	19.3	100/0	0.79	0.2	This study
Acetate	42 ± 3	100/0	0.4 ± 0.0	0.25 ± 0.01	Colombo et al., 2016
Acetate	53	100/0	-	-	Johnson et al., 2009
Butyrate	14.5	100/0	0.45	0.3	Lemos et al., 2006
Acetate	17.5	100/0	0.49	0.3	Serafim et al., 2004

<sup>a</sup>PHA storage yield expressed on substrate consumed.

<sup>b</sup>Growth yield expressed on substrate consumed.

Pepè Sciarria et al., 2018. *Green Chem.* 20, 4058-4066

# PHA: accumulation process trends



# PHA: accumulation process results

Test	Substrate	PHA content <sup>a</sup> (g PHA 100 g <sup>-1</sup> VSS)	Polymer composition (ΔHB/ΔHV) (% w/w)	PHA Yield <sup>b</sup> (mmole C <sub>PHA</sub> mmole <sup>-1</sup> C <sub>cons.</sub> )	PHA Yield <sup>c</sup> (mmole C <sub>PHA</sub> mmole <sup>-1</sup> C <sub>in</sub> )	PHA Productivity (g PHA L <sup>-1</sup> d <sup>-1</sup> )	Total Biomass (gVSS L <sup>-1</sup> )	References
Accumulation 1	Ac+But	74.44 ± 6	100/0	0.87 ± 0.19	0.66 ± 0.17	15.51 ± 4.55	1.51±0.05	This study
Accumulation 2	Ac +But	69.01 ± 4.1	100/0	1.12 ± 0.20	0.77 ± 0.18	11.35± 4.03	1.37±0.04	This study
Accumulation	Ac	82.4 ± 5.8	100/0	0.68 ± 0.04	-	0.9	0.54	Colombo et al.,2016
Accumulation	Ac	89 (g PHA 100 g <sup>-1</sup> TSS)	100/0	-	0.6	-	-	Johnson et al.,2009

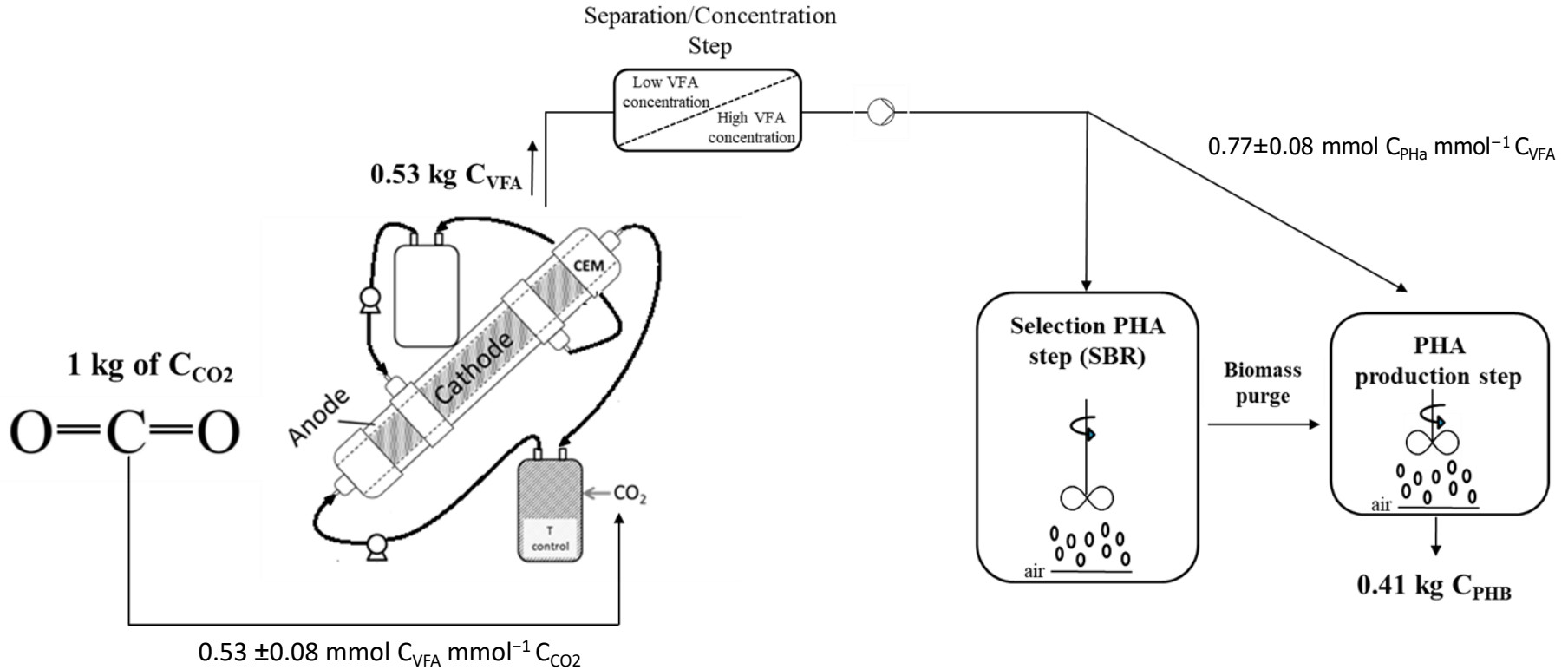
Comparison between PHA accumulation trials performed in this study and tests reported in literature

<sup>a</sup>PHA accumulated at the end of the test referred to VSS.

<sup>b</sup>PHA storage yield expressed on substrate consumed.





<sup>c</sup>PHA storage yield expressed on substrate fed.

# Carbon balance



Pepè Sciarria et al., 2018. *Green Chem.* 20, 4058-4066

## Conclusions

-  Stable production of Butyrate and Acetate
-  Stable PHA polymer production (100% P-(3-hydroxybutirate))
-  High C recovery
-  New possible bio-refinery concept

# Acknowledgements

**Fabrizio Adani**  
Full Professor



**Fulvia Tambone**  
Associate professor



**Barbara Scaglia**  
Biologist



**Giuliana D'Imporzano**  
Agronomist



**Tommy Pepè Sciarria**  
Biologist



**Floriana Bedussi**  
Agronomist



**Massimo Zilio**  
Biologist



**Silvia Salati**  
Environmental Scientist



**Pietro squillace**  
Agronomist



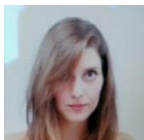
**Simon Kizito**  
Agricultural engineer



**Parisa Abbasi Parizad**  
Food Technologist



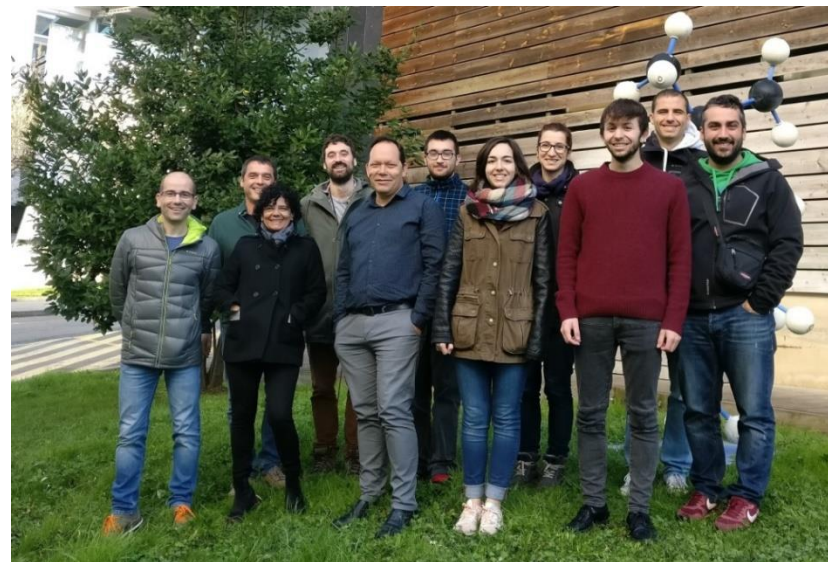
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**Sara Zangarini**  
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**Gretha Di Donato**  
Industrial chemist

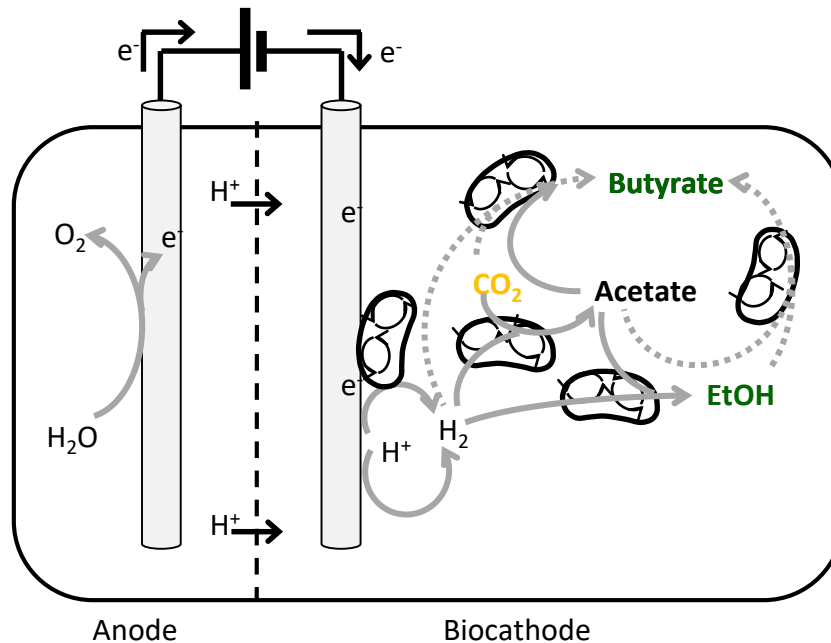




# MES: VFAs production steps

## *Clostridium kluyveri*

Chain elongation (acetate + ethanol)



Bioelectrochemical H<sub>2</sub> trigger for the subsequent reactions where CO<sub>2</sub> and H<sub>2</sub> would initiate a series of reactions, consisting of:

- 1.homoacetogenesis of CO<sub>2</sub> and H<sub>2</sub> to acetate
- 2.reduction of acetate to ethanol at the expenses of H<sub>2</sub>
- 3.chain elongation (reverse β-oxidation) of acetate and ethanol into butyrate

Ganigué et al., 2015. *Chem Comm*  
Agler et al., 2011. *Trends Biotechnol*  
Batlle-Vilanova et al., 2017. *Bioelectrochemistry*